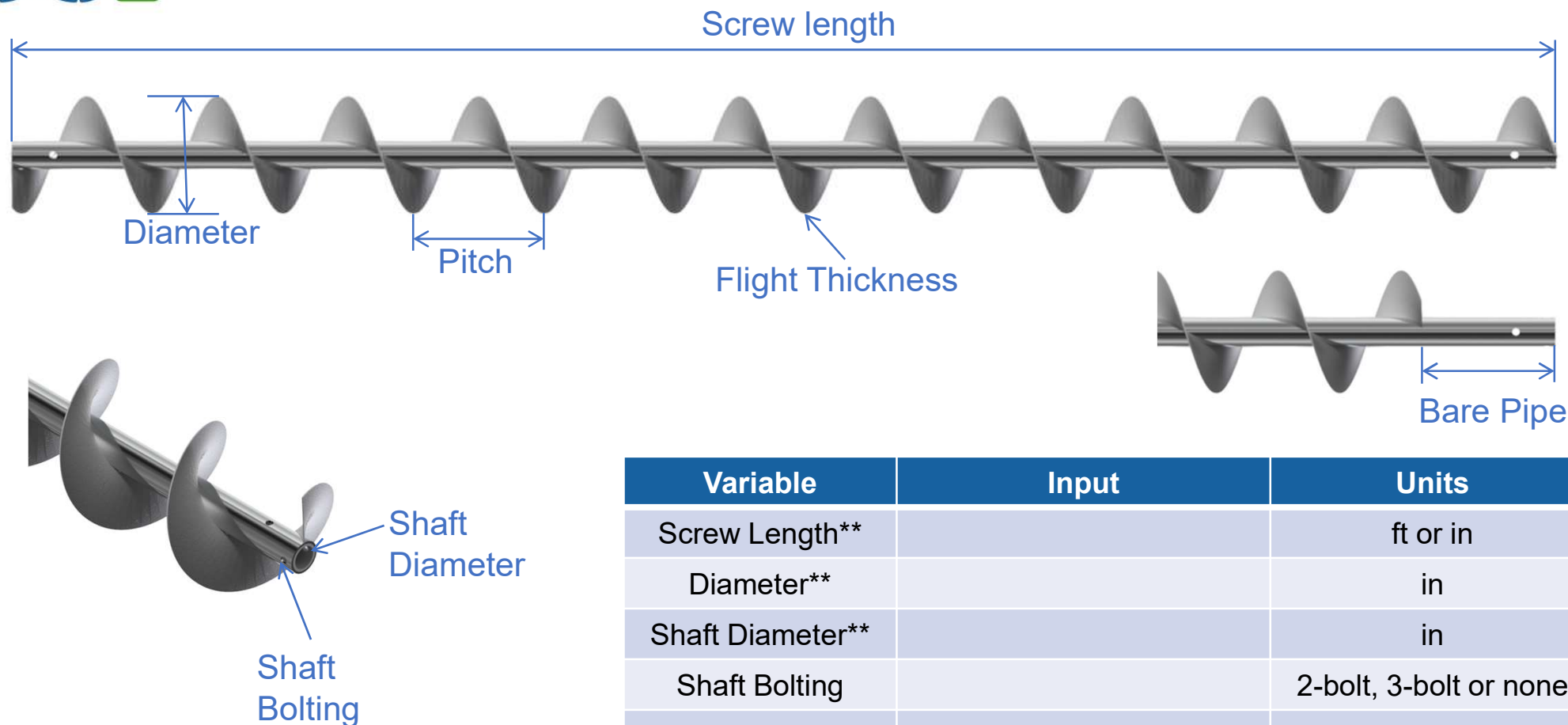




# Screw Worksheet



Variable	Input	Units
Screw Length**		ft or in
Diameter**		in
Shaft Diameter**		in
Shaft Bolting		2-bolt, 3-bolt or none
Pitch		in
Flight Thickness		in
Flight Type		helicoid or sectional
Bare Pipe		in
Flighting Hand		right of left

Variable	Input
Material of Construction	

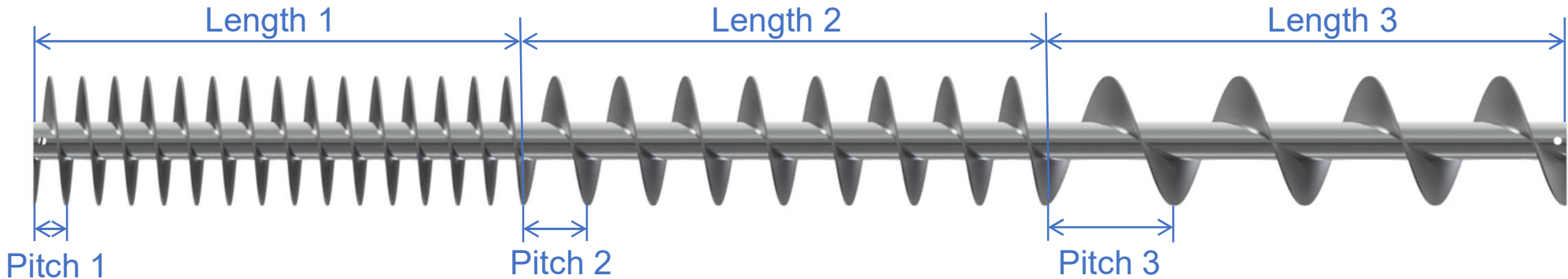
For non-standard bolt hole drilling, consult SCP  
For variable pitch, use the variable pitch screw worksheet

**\*\*Required Dimension**  
All other dimensions are assumed CEMA std, unless noted otherwise



# Screw Worksheet

## Variable Pitch



Variable Pitch Table		
Variable	Input	Units
Pitch 1		in
Length 1		in
Flighting 1 Hand		right or left
Pitch 2		in
Length 2		in
Flighting 2 Hand		right or left
Pitch 3		in
Length 3		in
Flighting 3 Hand		right or left